


Note:

- MAIN RING MUST BE IN OPERATION FIXED
18pcs SCREW M4 St 12.9
TORQUE 5Nm
- Unsealed space, see assembly manual in catalogue TS
- RECOMENDATION: Sealing diameter on the sealing
flange ($\phi 90.2 \begin{smallmatrix} -0.03 \\ -0.06 \end{smallmatrix}$)

*	Hriadelova Zátka/ Shaft Plug	Zátka/ Plug	Note/ Poznamka
A	So zatkou/ With plug	So zatkou/ With plug	Standard
B	So zatkou/ With plug	Bez zátky/ Without plug	Na požiadanie/ On request
C	Bez zátky/ Without plug	So zatkou/ With plug	Na požiadanie/ On request
D	Bez zátky/ Without plug	Bez zátky/ Without plug	Na požiadanie/ On request

Vers/Revs	Change		Date	Signature		<div> SPINEA</div> <div>EXCELLENCE IN MOTION</div>			
Material	-					Undimensioned Edges = 0.3x45°			
Semi-Product	- -			Pieces	-	Intoleranced Dimensions - STN ISO 2768-mK			
Attachment			Techn.Prepared			Weight [kg]	3.187	Scale	1:1
Design Prepared	Menyko	06-Mar-19	Techn.Checked					Position	-
Design Checked	Klucar		Confirmed		Ing.B.JANEK	Model Name/ Vers.	115_000G_P14_0785P/ -.2		
Manuf.Checked			Valid From				Drawing Name/Vers.	115_000G_P14_0785P/	
TS 115-i-G-P14-0785A					115G	Sheet/Sheets	1/1	ARTIKEL	390101-A004
						0-785 P*0 #00-3			
Description					Type	Drawing-No			Vers/Revs